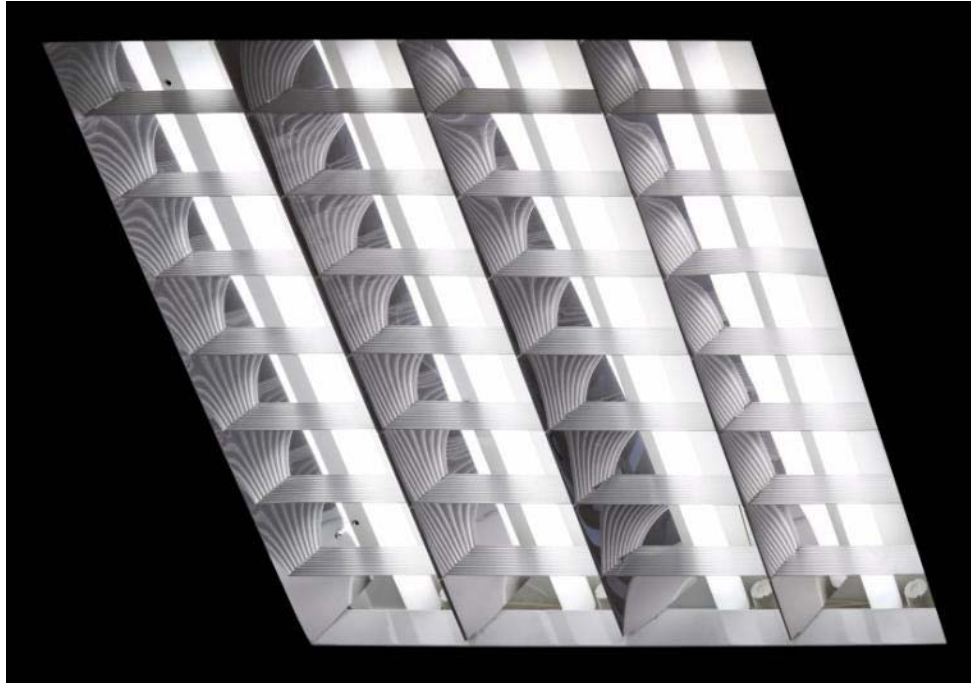


Berry Coffee Co.



Upgraded to efficient lights in offices & warehouse



GOING GREEN

with our Solar System

Addressing environmental concerns has become a key part of our company culture. We are excited to announce our commitment to a better environment with the recent installation of a 10,000 watt solar electric system.

In addition, we have replaced all of our office and warehouse lighting with more efficient light bulbs, as well as providing a larger offering of green earth friendly products to our customers. Through our continuous improvement program at Berry Coffee, we will strive to find more ways to be efficient, aware and resourceful, insuring less waste going to landfills and less toxins filling our atmosphere.



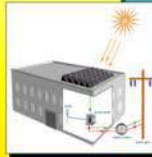
HOW SOLAR SAVES

- * Solar is pure clean energy. Our system saves 2 tons of coal from being burned annually.
- * This system saves 10 tons of CO₂ from being released into the atmosphere each year.
- * Our system reduces our carbon footprint and helps reduce the demand for foreign oil.
- * We produce enough energy with our solar system to power 3 single-family homes year round.



HOW SOLAR WORKS

Sunlight captured by our solar panels is converted directly into DC electricity which feeds the inverters on the roof. The inverters change the DC power to AC and send it to the main electrical panel where it is used by the building loads. If there is more power generated by the solar system than is needed by the building, the excess is sent to the grid and the electrical meter clocks backwards. Whenever the building demand exceeds the capacity of the solar system, the grid will supply the difference.



installed by

Sundial Solar

612-926-8506

www.sundialsolarenergy.com



Berry Coffee's Solar Electric System

- 10,000-watt system
- Produces enough energy to power three homes year-round
- Saves 10 tons of CO₂ from released into atmosphere





Future Possibilities?



Apollo Light Pipes –
Daylight Harvesting